HIOS

Built-in Controller

#### TRANSFORMER WITH SCREW COUNTER

Power supply with built-in screw counter. The quality control device provides visual assembly fastener count and audible reject alarm. Detects - cross threading, omissions, unfinished rundowns and cycle complete. (Visit website for more detail and images.)

#### Model: CLT-70STC3 Item #144296

Max. Output: 4.5A Fuse: 3A Break: -Output VDC: 20 / 30 Input VAC: 100 - 240 Size (WxDxH): 4 <sup>3</sup>/4" x 7 <sup>1</sup>/2" x 2 <sup>3</sup>/4" Weight (Ibs.): 3.5

For Driver Model s: CL2000 - 7000 A4500 - 6500 SS2000 - 7000 Model: BLOP-STC3 **Item #144175** Max. Output: 4.5A Fuse: 3A Break: -Output VDC: 20 / 30 Input VAC: 100 - 240 Size (WxDxH): 5" x 8 <sup>1</sup>/8" x 3" Weight (lbs.): 4

For Driver Model s: BL2000 OPC -7000 OPC\*

\* Only operates with the "OPC" models from the BL-Series. Cannot operate with standard BL models.

# Transformers Power Supplies for DC Electric Screwdrivers





# **MC-70L TRANSFORMER**

Operates between 2 - 20 tools, depending on type of drivers being used. Requires CB105 Sub Control Boxes. Selectable two speed (high and low). The maximum number of drivers that can be used with the MC-70L is based on the premise that all drivers will be in use simultaneously.

Model: MC-70L Item #144164 Max. Output: 15A Fuse: 5A

Fuse: 5A Break: 10A Output VDC: 20 / 30 Input VAC: 120 Size (WxDxH): 12 <sup>1</sup>/2" x 8 <sup>2</sup>/3" x 6" Weight (lbs.): 26.4

(up to 5 drivers) A6500

(up to 10 drivers) A4500 - 5000 CL6000 - 7000 SS6500 - 7000

(up to 20 drivers) CL2000 - 4000 SS2000 - 4000



# SUB CONTROL BOX

For use with MC-70L. Each control box has its own circuit board that diverts power from the motor to an electromagnetic brake when the driver reaches its preset torque.

Model: CB105 (includes a ground wire)

#### **Item #144250** Cord Length: 78" Size (WxDxH): 2 <sup>3</sup>/4" x 1 <sup>2</sup>/3" x 4" Weight (oz.): 18.5

Truck Cables ±

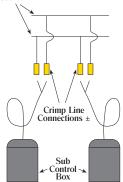


Diagram shows how the Sub Control Boxes interface with the truck cables to provide multiple driver use.



#### T-30BL TRANSFORMER

Switching power supply 100 - 240V. Selectable two speed (high & low).

Model: T-30BL **Item #144300** Max. Output: 1A Fuse: 2A Break: 4A Output VDC: 31 Input VAC: 100 - 240 Size (WxDxH): 2<sup>-1</sup>/<sub>2</sub>" x 5<sup>-1</sup>/<sub>4</sub>" x 1<sup>-1</sup>/<sub>2</sub>" Weight (lbs.): 0.7

For Driver Model s: BL2000 - 3000



#### T-70BL TRANSFORMER

Operates BL Series electric screwdrivers. Switching power supply 100 - 240V. Selectable two speed. Mountable brackets.

Model: T-70BL **Item #144400** Max. Output: 2A Fuse: - 3.15A Break: -Output VDC: 31 Input VAC: 100 - 240 Size (WxDxH): 3 <sup>1</sup>/2" x 8 <sup>1</sup>/4" x 2" Weight (lbs.): 1.8

For Driver Model s: BL2000 - 7000





#### STC30 TRANSFORMER

Selectable output voltage:

- 20 / 30V for HIOS, BF, EF Series Drivers - 30 / 38V for K Series Drivers

Over Heat Protection (OHP) and Over Current Protection (OCP) protect driver from damage or malfunction.

Temperature Detection powers down the unit and resets automatically when unit restores to acceptable levels. Switchable 110 & 230V input voltage. Unit will reset if motor/current is too high.

Start and Stop Signal Output (for PLC).

Selectable Soft Start (from 0.2 - 0.6 seconds).\*

Selectable Double Hit mode for soft joint applications.\*

Screwdriver lock Signal Input (for PLC).

Unit can be connected to the Scout (Screw Counter).

Model: STC30 Plus v4.1 (5-pin) **Item #145683** Operates: A-Series, CL-Series, EF-Series, K-Series & BF-Series

Model: STC30 Plus v4.1 (5-pin) Item #145684 Operates: SS-Series & ESD-Series

Model: STC30 Plus v4.2 (6-pin) Item #145699 Operates: BF-Series, Features Driver Lock

Rated Output: 2.5A Max. Output: 5A Fuse: 6.3A Break: -Output VDC: 20 / 30 or 30 / 38 Input VAC: 110 / 230 Size (WxDxH): 4 <sup>3</sup>/8" x 7 <sup>1</sup>/2" x 2 <sup>3</sup>/8" Weight (lbs.): 1.8



Select EF Mode (20/30V) for operating the following Drivers: A4500 - 6500 CL2000 - 7000

SS2000 - 7000

CL2000 - 7000 EF080 - 120

# EF K<sup>\*</sup>

Select K Mode (30/38V) Only operate K Series Drivers in this mode: K250 - 450

Note: For STC 30 Plus v4.1 Only



#### **U-3 INTERFACE CONVERTER**

**STC 30 PLUS ACCESSORY** The PLC interface converter provides three types of signals by converting the open collector signal from STC 30 Plus. Model: U-3

**Item #145619** Size (WxDxH): 3" x 2 <sup>3</sup>/8" x <sup>3</sup>/4" Types of Signals: Open Collector by Opto-Coupler (Reversed) Relay Contact (Normal Close) Relay Contact (Normal Open)



# **CLT-50 TRANSFORMER**

Selectable two speed (high and low).

Model: CLT-50 **Item #144276** Max. Output: 2.5A Fuse: 2A Break: 4A Output VDC: 20 / 30 Input VAC: 120 Size (WxDxH): 4 <sup>1</sup>/s" x 7 <sup>1</sup>/4" x 3 <sup>5</sup>/s" Weight (lbs.): 6

For Driver Model s: CL2000 - 7000 SS2000 - 7000 A4500 - 6500\* \*CLT-50 may be used with A-6500 if torque is to be less than 10 lbf.in



# **CLT-65 TRANSFORMER**

Selectable two speed (high and low). Ideal for A6500, SS7000, CL7000 under high torque applications.

Model: CLT-65 **Item #144054** Max. Output: 3.5A Fuse: 5A Break: 4A Output VDC: 20 / 30 Input VAC: 120 Size (WxDxH): 7 <sup>1</sup>/8" x 5 <sup>1</sup>/2" x 5 <sup>1</sup>/4" Weipht (lbs.): 8.8

CE

Weight (lbs.): 8.8 For Driver Models: A4500 - 6500 CL2000 - 7000 SS2000 - 7000



# **CLT-75 TRANSFORMER**

Model: CLT-75 **Item #144177** Max. Output: 8A Fuse: 5A Break: 8A Output VDC: 30 Input VAC: 120 Size (WxDxH): 7 <sup>1</sup>/8" x 8 <sup>2</sup>/3" x 5 <sup>1</sup>/4" Weight (lbs.): 13.25

For Driver Model: CL9000



# **CLT-100 TRANSFORMER**

Operates two drivers, either individually or simultaneously. The design of the circuit assures that the performance will not be affected by the operating the second driver.

Model: CLT-100 **Item #144174** Max. Output: 3.5A Fuse: 2A Break: 4A Output VDC: 20 / 30 Input VAC: 120 Size (WxDxH): 7<sup>-1</sup>/8" x 5<sup>-3</sup>/4" x 5<sup>-1</sup>/8" Weight (lbs.): 8.8 CE

For Driver Model s: A4500 - 6500 SS2000 - 7000 8 CL2000 - 7000



TRANSFORMERS 02.18

ISO 9001 and ISO 17025 Company