



MASTERMIG 270/2



Overview

MASTERMIG 270/2

cod. 821065

MIG-MAG/BRAZING welding machine.

Designed for continuous and spot welding with electronic regulation of spot welding time.

Thanks to optional kit this model allows also sheet tempering.

Flexibility of use with a wide range of materials such as steel, stainless steel, high strength steels and aluminium.

Complete with MIG-MAG welding accessories.



3 PH 230V-400V



CE MARKING



EAC CERTIFICATION



COIL 15 kg

Technical data

CODE	CODE 821065	V₀ DC	MAX NO LOAD VOLTAGE 37,3 V	SS	INOX WELDING WIRE DIAMETER 0,8 - 1 mm
V_{3PH}	THREE PHASE MAINS VOLTAGE 230 / 400 V	P_{MAX}	MAX ABSORBED POWER 9 kW	AL	ALUMINIUM WELDING WIRE DIAM. 0,8 - 1 mm
F	MAINS FREQUENCY 50 / 60 Hz	P_{60%}	ABSORBED POWER AT 60% 5,5 kW	BZ	BRAZING WIRE DIAM. 0,8 - 1 mm
A_{MIN} MAX DC	CURRENT RANGE 28 - 270 A	φ	POWER FACTOR (cosphi) 0,9	IP	PROTECTION DEGREE IP22
A_{MAX} 40°C DC	MAX CURRENT DC (EN 60974-1) 240 @ 30 % A	☀	ADJUSTMENT POSITIONS 10	W_H L	DIMENSIONS 87 x 45,3 x 80 cm
A_{60%} 40°C DC	DC CURRENT 160 A	ST	STEEL WELDING WIRE DIAMETER 0,6 - 1,2 mm	kg	WEIGHT 66 kg

Included Accessories



MASTERMIG 270/2

SPACER - 322499



ARGON GAS BOTTLE IT ADAPTOR - 432036

TORCH HOOK - 644444

CABLE 25MMQ 3M-WORK CLAMP-ATLAS 50MMQ - 713192



GAS REGULATOR 2 MANOMETERS 12 L\min - 722119

MT25 MIG TORCH 3M - 742183

FEED ROLL 2R 0,6FE-0,8FE "F" - 742575