



## MASTEMIG 400



### Overview

#### MASTEMIG 400

cod. 827004

MIG-MAG/FLUX/BRAZING welding machine with removable wire feeder, fit for use in the industrial field.

Flexibility of use with a wide range of materials such as steel, stainless steel, high strength steels and aluminium.

Features:

- Very strong
- Numerous steps for regulation of arc voltage
- Regulation of spot welding time
- Two positions for reactance
- Thermostatic protection

Thanks to the extensions (optional) it is possible to increase the working range between wire feeder and power source up to 10 meters.

Complete with MIG-MAG welding accessories.



MIG-MAG FLUX



COIL 15 kg



EAC CERTIFICATION



3 PH 230V-400V



CE MARKING

### Technical data



CODE 827004



MAX NO LOAD VOLTAGE 45,5 V



INOX WELDING WIRE DIAMETER 0,8 - 1,6 mm



THREE PHASE MAINS VOLTAGE 230 / 400 V



MAX ABSORBED POWER 20 kW



ALUMINIUM WELDING WIRE DIAM. 0,8 - 1,2 mm



MAINS FREQUENCY 50 / 60 Hz



ABSORBED POWER AT 60% 10 kW



FLUX CORED WELDING WIRE DIAM. 1 - 1,2 mm



CURRENT RANGE 50 - 400 A



POWER FACTOR (cosphi) 0,9



BRAZING WIRE DIAM. 0,8 - 1,2 mm



MAX CURRENT DC (EN 60974-1) 400 @ 25 % A



ADJUSTMENT POSITIONS 18



PROTECTION DEGREE IP22



## MASTERMIG 400



DC CURRENT 240 A



STEEL WELDING WIRE DIAMETER 0,6 -  
1,6 mm



DIMENSIONS 94,5 x 56,5 x 83 cm

### Included Accessories



ARGON GAS BOTTLE IT ADAPTOR - 432036

TORCH HOOK - 644444



GAS REGULATOR 2 MANOMETERS 32 L/min - 722346

MT36 MIG TORCH 3M - 742186

FEED ROLL 4R 0,6FE-0,8/0,9FE "P-K" - 742576

WORK CLAMP + CABLE 35MMQ 3M AX50 - 804217