



User Manual

PCE-1000N Hardness Tester



User manuals in various languages (Deutsch, français, italiano, español, português, niederlands, türk, polski, русский , 中文) can be downloaded here:

www.pce-instruments.com

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1 Safety notes

Please read this manual carefully and completely before you use the device for the first time. The device may only be used by qualified personnel and repaired by PCE Instruments personnel. Damage or injuries caused by non-observance of the manual are excluded from our liability and not covered by our warranty.

- The device must only be used as described in this instruction manual. If used otherwise, this can cause dangerous situations for the user and damage to the meter.
- The instrument may only be used if the environmental conditions (temperature, relative humidity, ...) are within the ranges stated in the technical specifications. Do not expose the device to extreme temperatures, direct sunlight, extreme humidity or moisture.
- Do not expose the device to shocks or strong vibrations.
- The case should only be opened by qualified PCE Instruments personnel.
- Never use the instrument when your hands are wet.
- You must not make any technical changes to the device.
- The appliance should only be cleaned with a damp cloth. Use only pH-neutral cleaner, no abrasives or solvents.
- The device must only be used with accessories from PCE Instruments or equivalent.
- Before each use, inspect the case for visible damage. If any damage is visible, do not use the device.
- Do not use the instrument in explosive atmospheres.
- The measurement range as stated in the specifications must not be exceeded under any circumstances.
- Non-observance of the safety notes can cause damage to the device and injuries to the user.

We do not assume liability for printing errors or any other mistakes in this manual.

We expressly point to our general guarantee terms which can be found in our general terms of business.

If you have any questions please contact PCE Instruments. The contact details can be found at the end of this manual.



2 Specifications

2.1 Technical Specifications:

Parameters	Barcol Hardness (Hba) Brinell Hardness (HB) Vickers Hardness (HV) Webster Hardness (HW) Rockwell Hardness (HRB/HRE/HRF/HRH)
Measurement range	0~100 HBa, equivalent to a Brinell hardness of 25~150HB
Resolution	0.1 HBa
Measurement error	81~88 HBa \pm 1 HBa 42~48 HBa \pm 2 HBa
Repeatability error	81~88 HBa \pm 1.5 HBa 42~48 HBa \pm 2.5 HBa
Operating conditions - temperature - humidity	0~50°C <50%RH
Power supply	2 x 1.5 V AAA batteries
Dimensions	170 x 63 x 82 mm
Weight	390g (without batteries)

2.2 Delivery Contents:

- 1 x Barcol hardness tester PCE-1000N
- 2 x spare pins
- 2 x calibration plates
- 1 x pin length calibration block
- 3 x screwdrivers
- 1 x wrench
- 1 x carrying case
- 1 x instruction manual

3 System description

3.1 Device

The PCE-1000N is a digital indentation hardness tester for measuring the hardness of aluminium. It comes with many different features, such as a digital display, good stability, a maximum and average value function. It is mainly used in the aluminium processing industry for testing aluminium castings and forgings. It can also be used for softer metals, such as copper or lead, as well as for fibre-reinforced plastics. The device meets the following standards: ASTM B648-00, ASTM HD2583-07 and GB / T 3854-2005.

Features:

- The device is portable due to its small dimensions and can be operated with one hand only.
- The device has a wide measuring range and can measure hard aluminium alloys as well as soft pure aluminium and other softer metals, such as copper and lead. The effective measuring range is equivalent to a Brinell hardness of 25~150HB.
- The max hold function shows the maximum value during the measurement.
- The PCE-1000N can be used for measuring not only Barcol hardness, but also Brinell hardness (HB), Vickers hardness (HV), Webster hardness (HW) and Rockwell hardness (HRB/HRE/HRF/HRH).
- With its average function, the device can calculate an average value of up to 29 readings.

With its standard load spring and standard pressure pins, the PCE-1000N can be used for a variety of different materials, such as aluminium, aluminium alloy, copper, copper alloy, fibre-reinforced plastics (glass, steel), other reinforced plastics, non-reinforced hard plastic, and other materials. The typical hardness range is 25 – 135 HBW (500kg, 10mm). The following chart shows typical Barcol hardness values of different aluminium alloys:

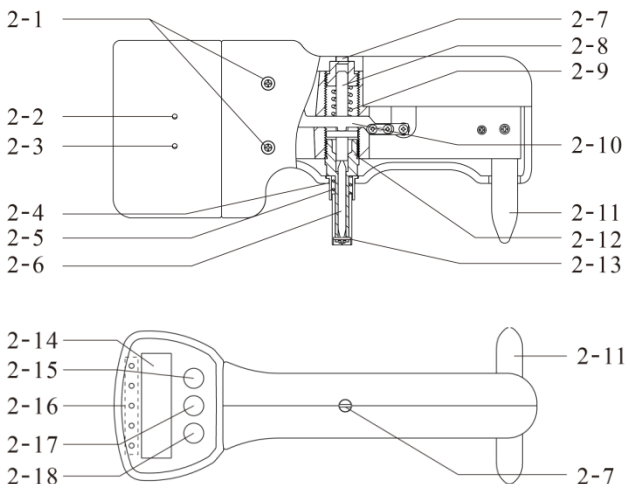
Alloy and heat treatment	1100-0	3003-0	3003H14	2024-0
Barcol Hardness	35	42	56	60
Alloy and heat treatment	5052-0	5052H14	6061T6	2024T3
Barcol hardness	62	62	80	85

3.2 Structure and function Keys

The PCE-1000N measures the indentation hardness by pressing a specific pressure pin with a specific pressure into the surface of the sample. The hardness is calculated via the indentation depth. The device uses the following formula:

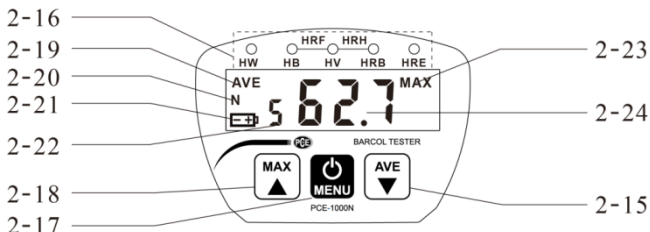
$$HBa=100-h/0.0076$$

HBa Barcol hardness value
H indentation depth (mm)
0.0076 indentation depth at 1 Barcol



- 2-1 housing screws
- 2-2 high end calibration button
- 2-3 low end calibration button
- 2-4 spring tube
- 2-5 lower spindle spring
- 2-6 pressure pin
- 2-7 main spindle adjusting screw
- 2-8 upper spindle
- 2-9 upper spindle spring
- 2-10 lever
- 2-11 supporting feet
- 2-12 lower spindle connecting screw
- 2-13 shield ring
- 2-14 display
- 2-15 average/minus button
- 2-16 hardness scale
- 2-17 power/menu button
- 2-18 max/plus button

3.3 Display



- 2-19 average indicator
- 2-20 statistical number indicator
- 2-21 battery indicator
- 2-22 number of recorded measurements
- 2-23 maximum indicator
- 2-24 measurement reading

4 Getting started

4.1 Power supply

When the low battery indication is displayed, you need to replace the batteries. Open the battery cover and take out the batteries. Insert two new AAA batteries and close the cover of the battery compartment. Mind the correct polarity.

4.2 Preparation

- To **power on** the tester, just press the Power / Menu key. There are 2 methods to power off the tester: automatic power-off and manual power-off.
Press and hold the Power / Menu key for about 3 seconds to power off the device. After 10 minutes of idling time, the tester shuts down automatically.
- To **check the tester's accuracy**, place the supplied hardness blocks on a hard, flat surface and take a measurement. The reading should be in the indicated range of two hardness blocks. If it is out of the range, a calibration according to chapter 6 is needed.
- **The sample surface** should be smooth, clean and without any mechanical damage. The sample surface can be slightly polished to eliminate scratches or coatings.
- **The specimen thickness** should be not less than 1.5 mm and there should not be any obvious deformation on the supporting surface after testing.
- The size of the sample should ensure that the minimum distance between the pin tip and any edge is not less than 3 mm.
- Make sure that there are no previous test indentations in a radius of 3 mm around the current test position.
- In order to ensure the accuracy of the measurement, the pin must be perpendicular to the surface of the sample.
- Test samples should be placed stably. Small samples should be placed on a solid surface. (e. g., steel, glass, etc.).
- During the measurement, the sample should not be tilted. The sample should also be protected against slipping and deformation.

5 Operation

5.1 Measurement

Place the device on the sample and push it down on the surface with enough pressure. Read out the hardness value from the display.

5.2 Further functions

5.2.1 Max hold function


Press the Maximum / Plus key. The 'MAX' indication appears in the upper right corner of the display. The maximum value since the activation of the function is shown on the display. To exit the max hold function, just press the Power / Menu Key. The 'MAX' indication disappears.

5.2.2 Average function

Press the Average / Minus key. The statistical measurement number indication 'N' and the 'MAX' indication appear on the display. Additionally, a '0' appears on the left side of the display and '0.0' appears on the right side. The left value is the number of measurements taken. The right value is the reading of the last measurement.

Take measurements until the number of measurements taken reaches the set value of the statistical measurement number 'N'. Now the device calculates the average value of the measurements taken. The result is shown on the right side of the display. In addition, an 'AVE' indication appears and the device emits an acoustic signal.

5.2.3 Setting the statistical measurement number 'N'

To set the statistical measurement number, press and hold the Power / Menu key for about 6 seconds until the  indication appears on the display. Press the Maximum / Plus key or Average / Minus key to adjust the measurement number. The statistical measurement number can be set between 1~29. Press the Power / Menu Key to return the standard measurement mode.

Use the method of calculating the average of several measurements to figure out the measurement value. The softer the sample is, the more measurements should be included. The suggested number of measurements can be seen in the following tables:

Suggested number of measurements for aluminium alloys
(According to ASTM B648-2000)

Barcol hardness value	Min. number of measurements
50	6
60	5
70	4
80	3

Suggested number of measurements for reinforced and non-reinforced plastic (According to GB/T3854-2005)

Non-reinforced plastic (hard plastic)	Min. number of measurements	Reinforced plastic (glass, steel)	Min. number of measurements
20	9	30	29
30	8	40	22
40	7	50	16
50	6	60	10
60	5	70	5
70	4		
80	3		

6 Calibration

The calibration of this tester includes low end calibration, high end calibration, and display value calibration. The device comes factory calibrated (without documentation). If the reading is out of the indicated range of the test blocks when checking the accuracy or if you replaced the pressure pin you need to calibrate the device.

NOTE: It is necessary to loosen the main spindle adjusting screw before performing a zero calibration or a full scale calibration.

6.1 Low end calibration

Press and hold the Power / Menu key for about 9 seconds until "CAL" is shown on the display. Release the key and a digit appears on the display. Press the Maximum / Plus key or the Average / Minus key to adjust the digit until it equals the indicated value on the pin length calibration block. Press the Power / Menu key to exit.

Use a small screw driver to loosen the main spindle adjusting screw in counter-clockwise direction until the end. Put the pin tube into the hole of the pin length calibration block and push the tester so that the pin draws back completely into the pin tube. The reading value should equal the thickness value indicated on the pin length calibration block. If it is exceeded, press the low end calibration button. The standard value will be displayed. Release the low end calibration button. The low end calibration is now completed.

6.2 High end calibration

Use a small screw driver to loosen the main spindle adjusting screw in counter-clockwise direction until the end. Place the tester on a solid flat surface, such as a glass plate. Push the tester so that the pin draws back completely into the pin tube: '100.0' should be shown on the display. If it is exceeded, press the high end calibration button and '100.0' will be displayed. Release the high end calibration button. The high end calibration is now completed.

6.3 Display value calibration

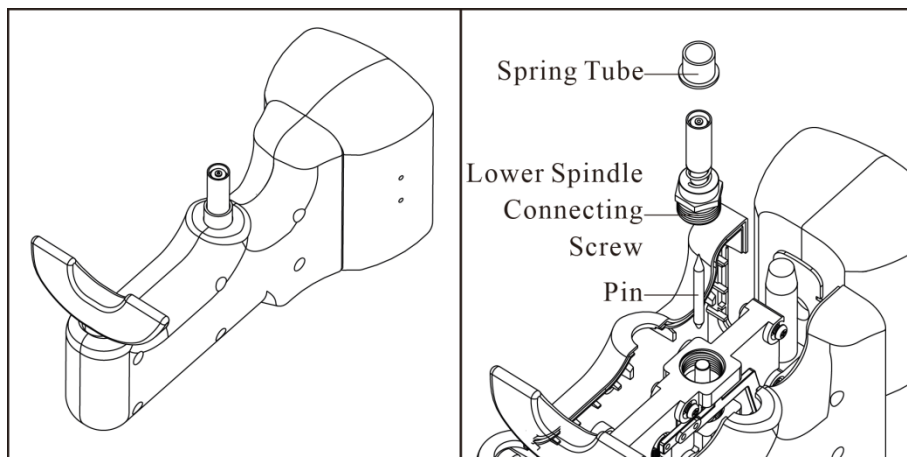
Use a small screw driver to adjust the main spindle adjusting screw. The display value decreases when turning it clockwise and increases when turning it counter-clockwise. Adjust the screw until the measured value is in the indicated range of the 2 standard blocks.

7 Troubleshooting

With the frequent use of the tester, the pressure pin will be worn out slightly. When this happens, the measurement value will deviate. So it is necessary to check the wear of the pressure pin on a regular basis. If you do not get two readings which lie within the indicated range of the two calibration blocks when performing a display calibration, this means that the pressure pin is worn out and needs to be replaced. After that, the device needs to be calibrated again.

7.1 Pin replacement

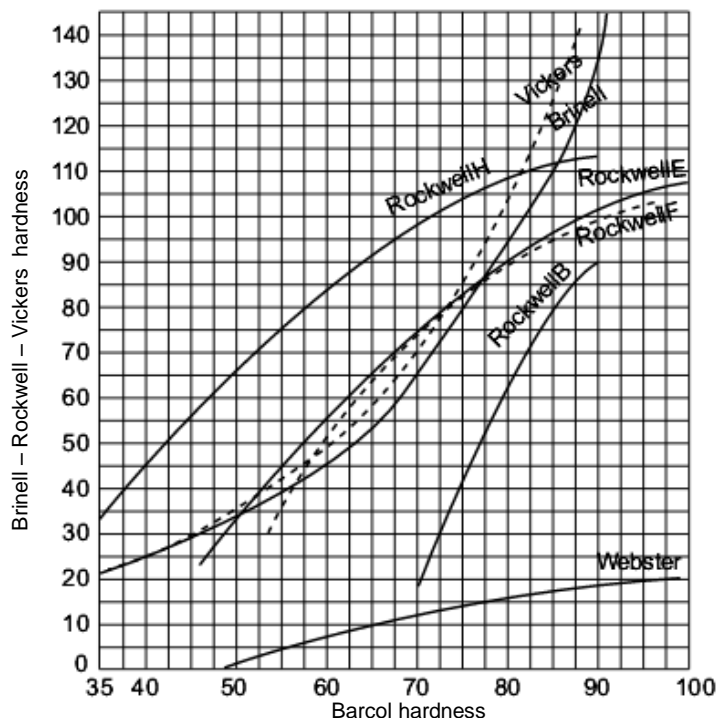
Loosen the screws on both sides of the handle with a small screwdriver (a total of 12). Take off the case and take out the spring tube. Loosen the lower spindle connecting screw with a spanner and take out the lower spindle. Now you can remove the used pin and replace it with a new one, then reinstall the lower spindle and lock it with the spanner. Put on the spring tube, remount the case and lock it with the screws. See the following picture for reference. After replacing the pressure pin, you need to calibrate the device again.



When the tester is used over a longer period of time, especially when measuring soft aluminium alloy materials, some material might remain on the pin which might affect the accuracy of the device. To eliminate this error, make sure to check and clean the top of the measuring pin on a regular basis.

8 Further information

8.1 Approximate conversion curve



8.2 Hardness conversion

NOTE: Due to the properties of soft metal materials, a consistent conversion between different hardness systems is not possible. Therefore, the following conversion table is for reference only. It is recommended to determine the actual hardness values by taking measurements.

Barcol OU2800S	Brinell 10mm 500kg	Vickers 5kg	Webster W-20	Rockwell			
				B	E	F	H
35		21					32
36		22					35
37		23					37
38		24					40
39		25					42
40	25	26					45
41	25	27					47

42	26	28					49
43	27	29					51
44	27	30					54
45	28	30					56
46	29	31					58
47	30	32			23		60
48	30	33	0.7		26		62
49	31	34	1.3		28		64
50	32	35	1.9		31		66
51	33	36	2.5		34		68
52	34	38	3.1		36		70
53	35	39	3.6		39	30	72
54	37	40	4.2		41	34	73
55	38	41	4.7		44	37	75
56	39	43	5.3		46	40	77
57	40	44	5.8		48	43	78
58	42	45	6.3		50	46	80
59	43	47	6.8		53	48	82
60	45	49	7.3		55	51	83
61	46	50	7.8		57	54	85
62	48	52	8.3		59	56	86
63	50	54	8.8		61	59	88
64	51	56	9.2		63	61	89
65	53	58	9.7		65	63	90
66	55	60	10.1		67	66	92
67	57	62	10.6		69	68	93
68	60	65	11.0		71	70	94
69	62	67	11.4		73	72	95
70	64	70	11.8	17	75	74	97
71	67	72	12.2	23	76	75	98
72	69	75	12.6	28	78	77	99
73	72	78	12.9	33	80	79	100
74	75	81	13.3	38	81	80	101
75	78	85	13.7	42	83	82	102
76	80	88	14.0	47	84	83	103
77	84	92	14.3	51	86	85	104
78	87	95	14.7	55	87	86	105
79	90	99	15.0	59	89	88	106
80	94	103	15.3	63	90	89	106
81	97	108	15.6	66	91	90	107
82	101	112	15.9	70	92	91	108
83	105	117	16.2	73	94	92	109
84	109	121	16.4	76	95	93	109
85	113	126	16.7	79	96	94	110
86	117	131	16.9	81	97	95	111
87	121	137	17.2	84	98	96	111
88	126	142	17.4	86	99	97	112
89	130		17.6	88	100	98	112
90	135		17.8	90	101	98	113
91	140		18.0		102	99	114
92	145		18.2		103	100	

93			18.4		103	100	
94			18.6		104	101	
95			18.7		105	102	
96			18.9		106	102	
97			19.0		106	103	
98			19.2		107		
99			19.3		107		
100			19.4				



9 Warranty

You can read our warranty terms in our General Business Terms which you can find here: <https://www.pce-instruments.com/english/terms>.

10 Disposal

For the disposal of batteries in the EU, the 2006/66/EC directive of the European Parliament applies. Due to the contained pollutants, batteries must not be disposed of as household waste. They must be given to collection points designed for that purpose.

In order to comply with the EU directive 2012/19/EU we take our devices back. We either re-use them or give them to a recycling company which disposes of the devices in line with law.

For countries outside the EU, batteries and devices should be disposed of in accordance with your local waste regulations.

If you have any questions, please contact PCE Instruments.



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