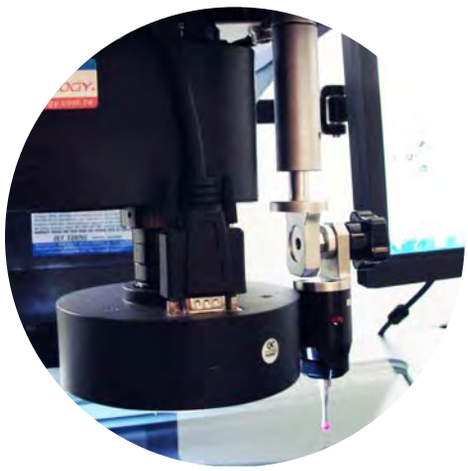
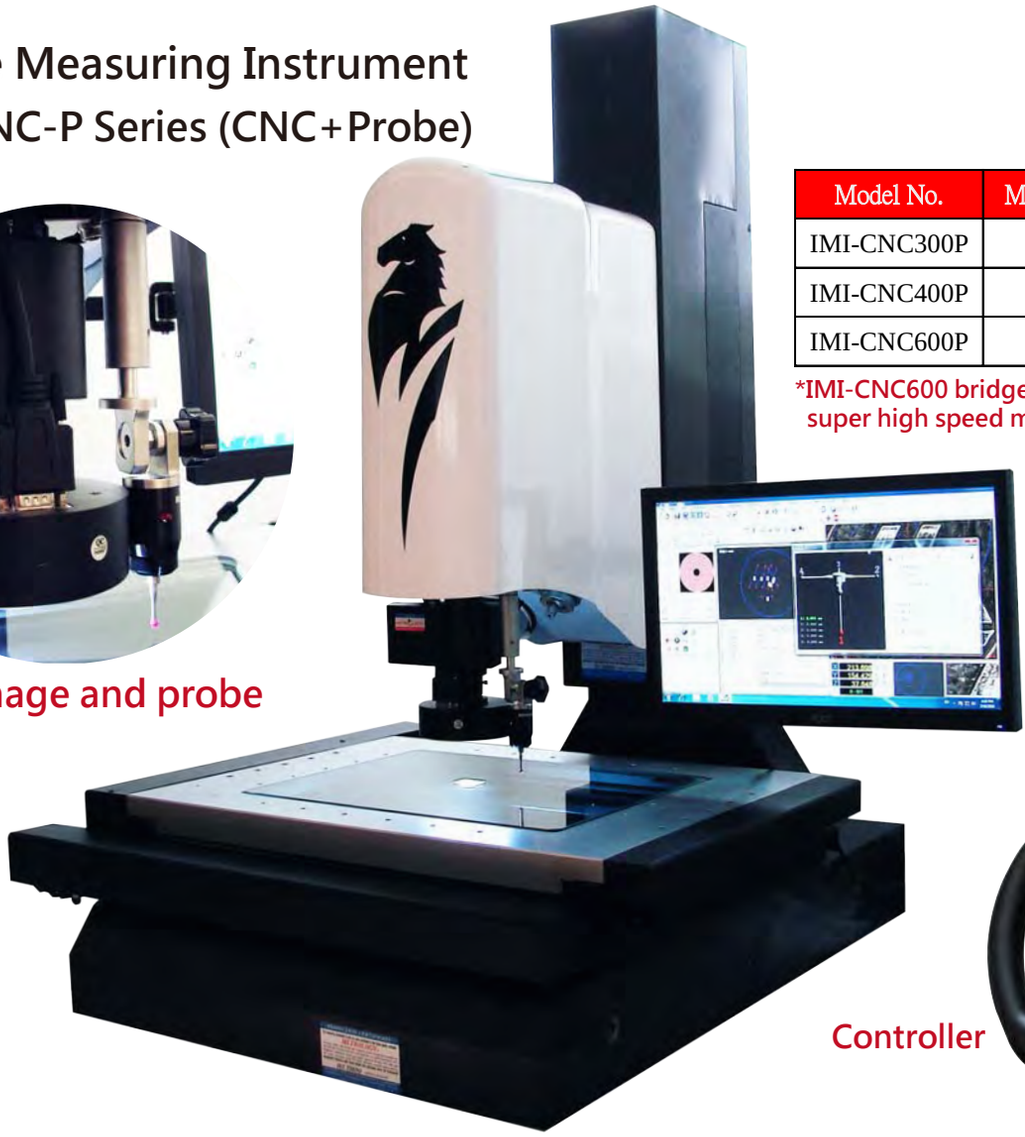
Image Measuring Instrument
IMI-CNC-P Series (CNC+Probe)



2 in 1 image and probe

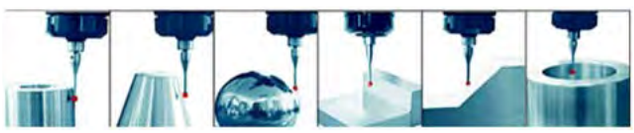
Model No.	Measuring Range (XYZ)
IMI-CNC300P	300*200*200mm
IMI-CNC400P	400*300*250mm
IMI-CNC600P	600*500*300mm

*IMI-CNC600 bridge type structure, super high speed movement model.



Controller

Technical specification



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Resolution : 0.0005mm/0.00002" (X-Y-Z axis high accuracy linear scale)
Measuring Accuracy : ±(2+L/200) μm (X, Y Axis)
Main structure: DIN 00 grade granite table master base & Z axis T type granite column
Motion system: High speed 3 axis AC servo motor control system.
Operation mode: Automatic CNC programming measuring system
Image system: 1/2" , 1.3M pixels super high resolution SONY CCD sensor color camera
Image magnification: AUTO ZOOM 20~125X (expendable to 10~250X)
Electronic system: PCI Multi-Axis Controller and Integrated light motor counter card.
Focus system: Z axis electric motor autofocus and cruise control by joystick and panel.
Optical system: 0.7-4.5X high precision & proficient telecentric Autofocus lens.
Illumination system: Four adjustable LED top zones and a bottom LED light which can be direct altered via computer.
Probe system: Renishaw (U.K.) MCP touch trigger probe, reference sphere and tips.
Computer system: Computer with 18.5" 16:9 LCD color Monitor,
Software system: Jingstone Metrology 2D/3D CNC image &probe coaxial measuring system.
Measuring result output: Word, Excel, DXF, SPC
Accessories: Optical calibration plate. Steel instrument working table cover with marble surface

Image Measuring Instrument Measuring software guide (Manual model)

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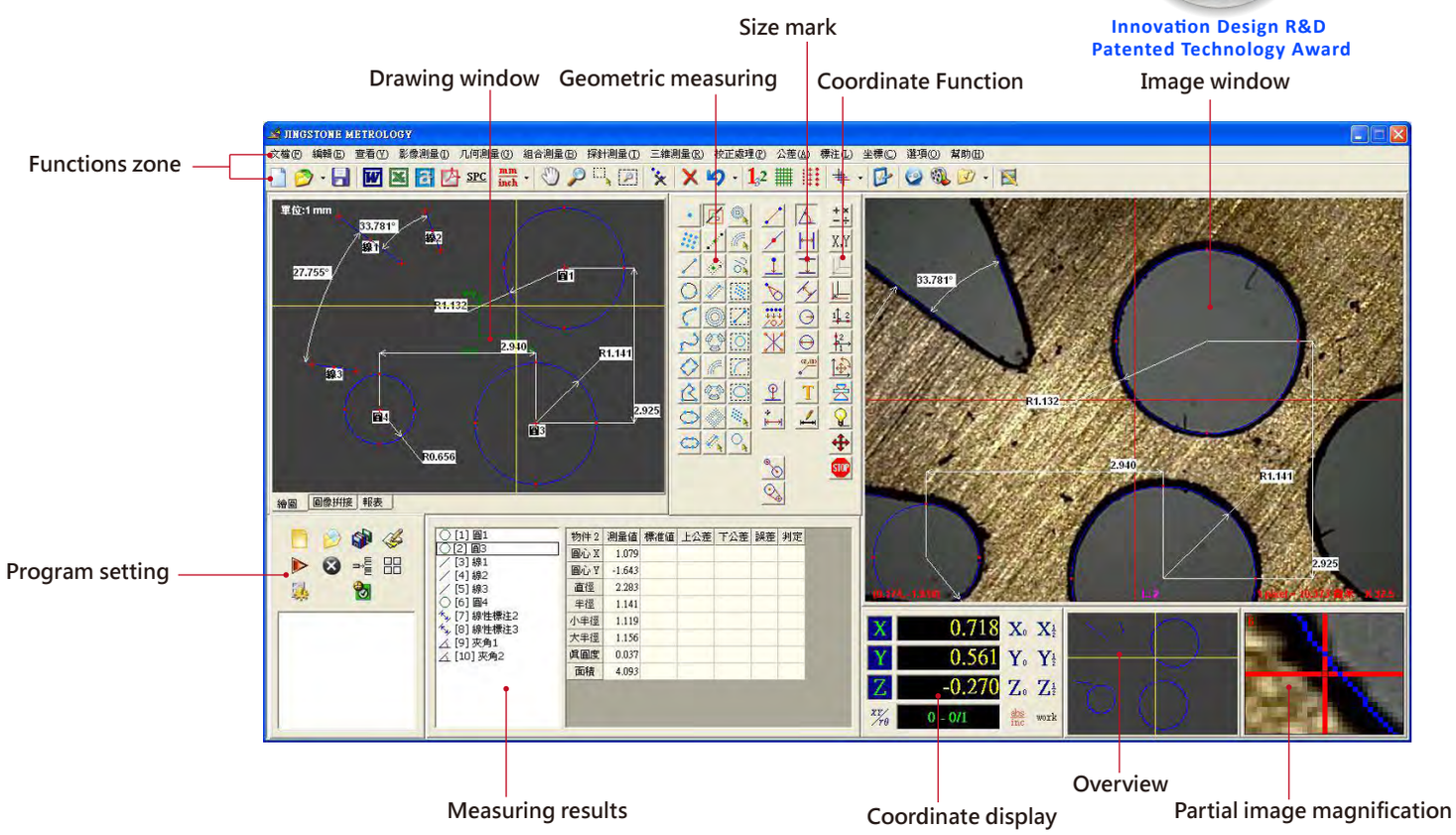

Image Measuring Instrument Measuring software guide (Autofocus model)

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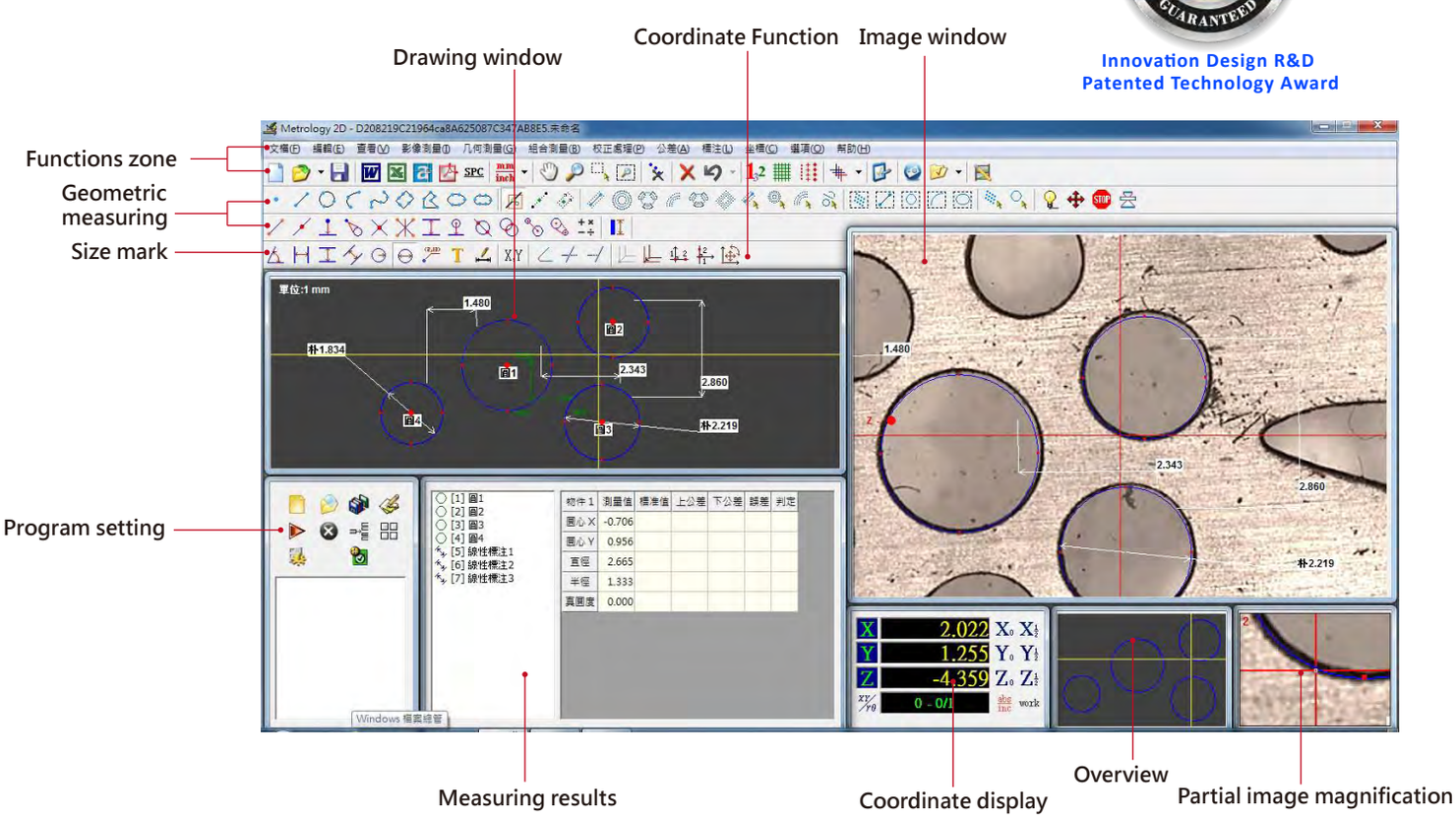

Image Measuring Instrument
Measuring software guide (CNC Automatic model)

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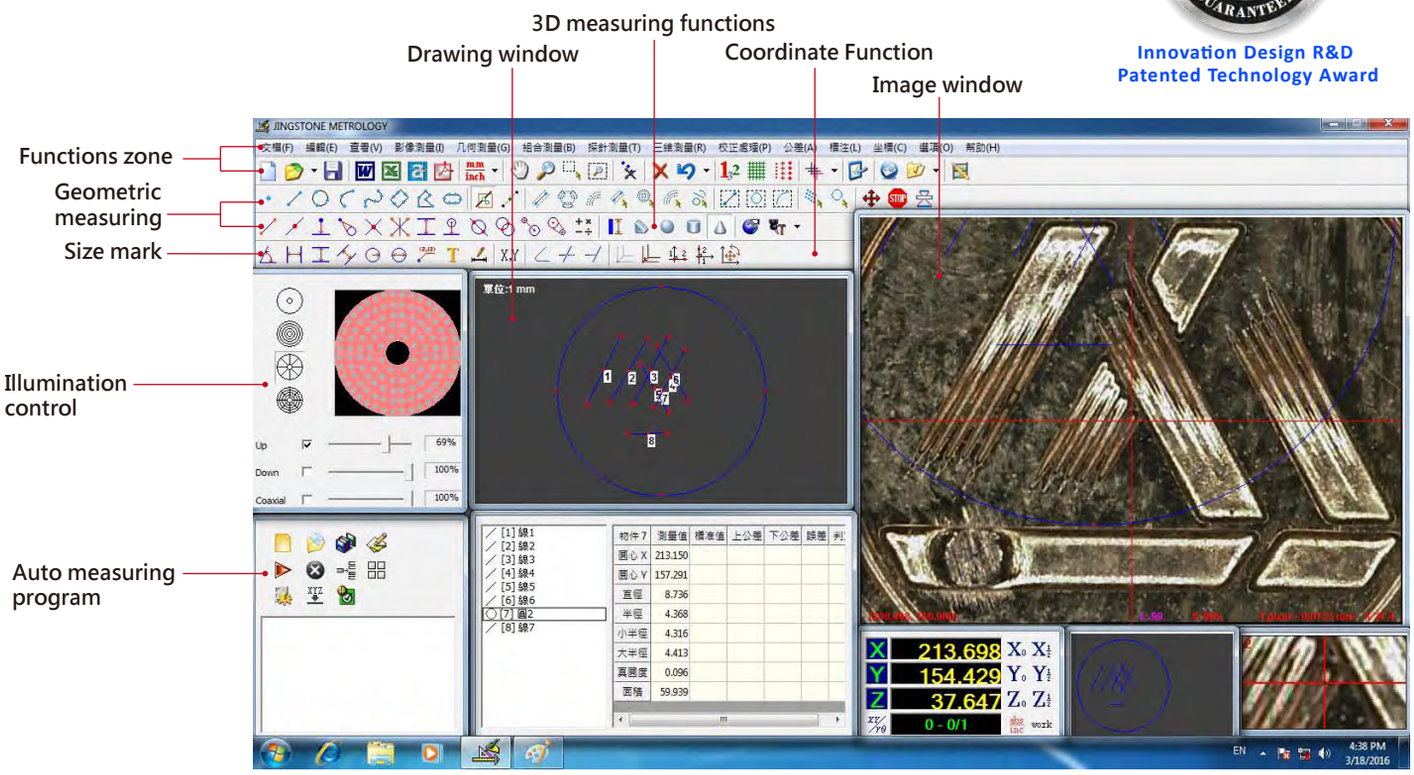
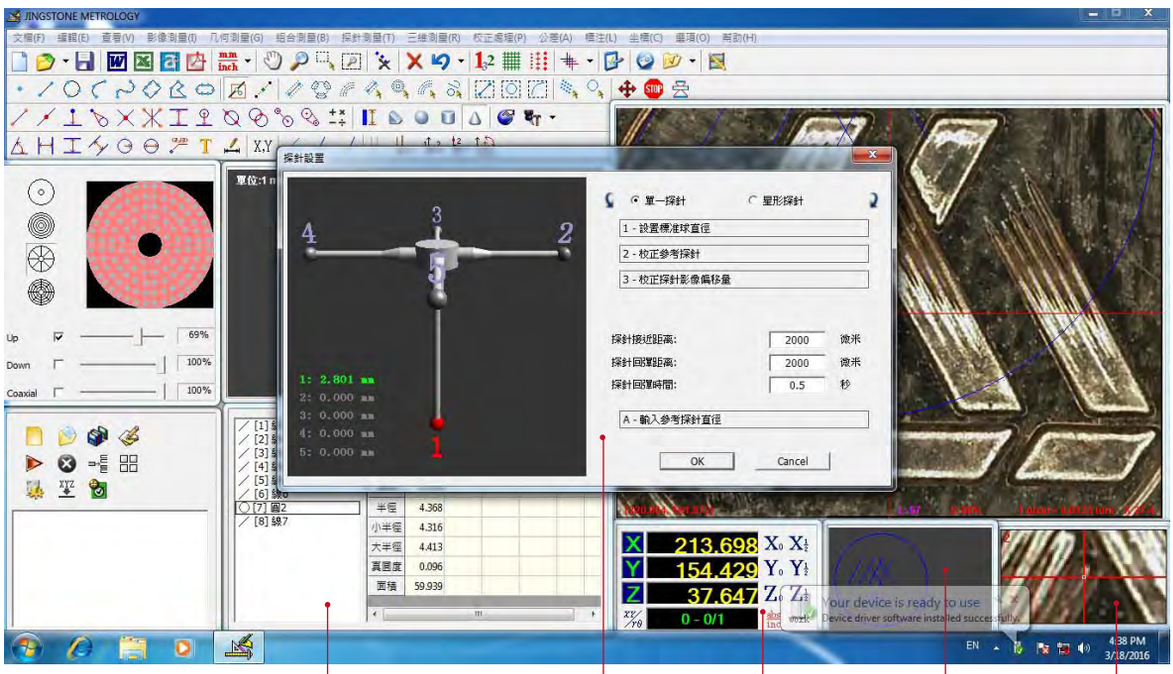


Jingstone metrology 2D/3D image measuring software

Powerful measuring software to satisfy your highest requirements



Measuring Software Guide *Unbelievable Measuring Functions*

Function bars

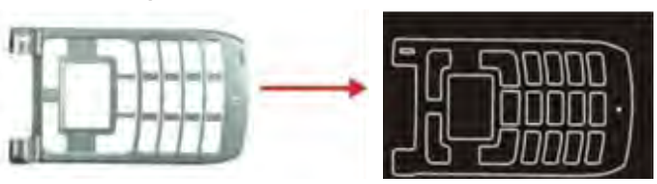
Create new file, Open file, Save file, Word output, Excel output, DXF output, SPC output, Metric and Imperial conversion, Angle units conversion, Move, Zoom, Magnify, Full screen, Delete, Undo, Display object number, Display grid, Display, Display reticle line, Reticle line color, Reticle line style, Program setting, Illumination control

Geometric measuring functions

Manual measuring and drawing : point, line, circle, arc, B-spline, rectangles, ellipse, polygon, slot

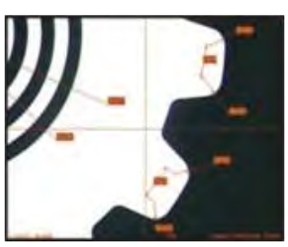
Auto-capture measuring : point, line, circle, arc

Auto-select : points group, circle, auto control, shutdown, focus indicator



Reverse engineering 2D point group measuring

Manual and auto focus indicate function



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Other combination functions

2 points distance line center, point-line distance, point-circle tangents, 2 lines intersection, angle bisector, distance of two lines, circle-line distance, circle-line intersection, circle-circle intersection, circle-circle distance, circle-circle tangents

Dimension mark functions

angle, angle level, vertical, symmetry, radius, diameter, coordinate, text, edit, input coordinate, circle of 2 lines

Coordinates setup

Mechanical origin, Coordinate translation, 2 points to determine X-Axis, 2 points to determine Y-Axis, Coordinate translation and rotation

Measuring Software Guide *Unbelievable Measuring Functions*

SPC statistical analysis functions

Chart, histogram, grid chart, deviation table and grouping statistics, SPC control chart, export to Excel, setting and print

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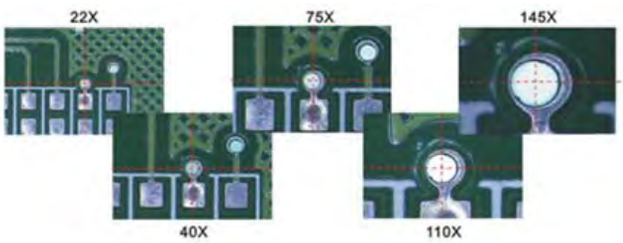
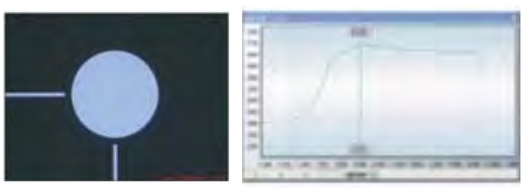
Optical lens auto function

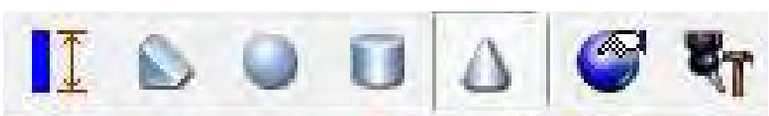


Auto zoom

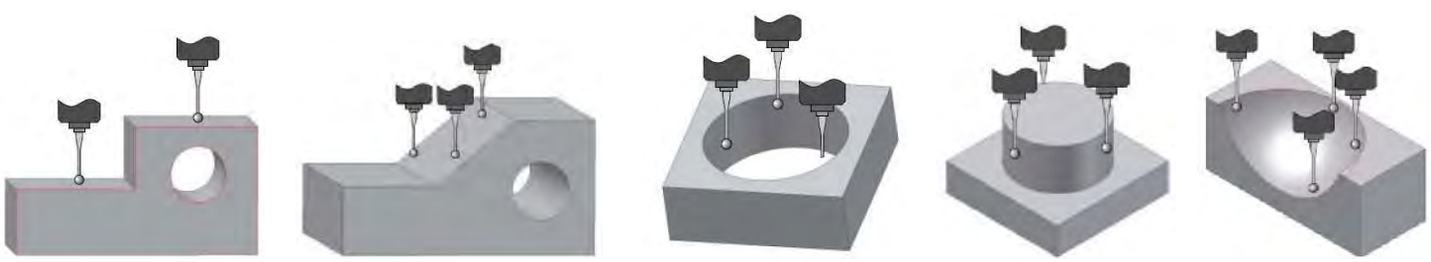


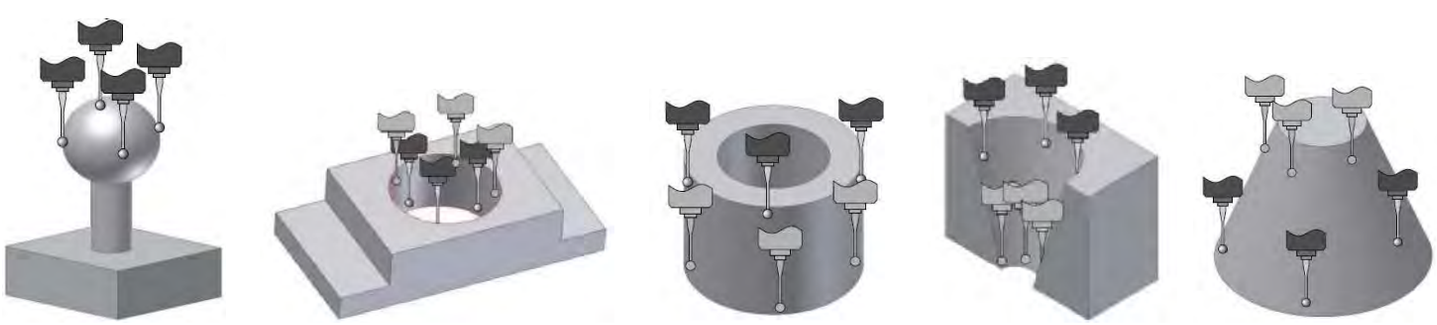
Auto focus

3D probe measuring function



1. Height, Plane, Sphere, Cylinder, Cone, Circle





2. Space line-line distance, plane-plane distance, space line-plane angle, plane-plane angle, space line-plane intersection, and other combination measurements

3. Tolerance function: parallelism, verticality, angularity, position, concentricity, radial runout, axial runout

Image Measuring Instrument

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Unbelievable Measuring Functions

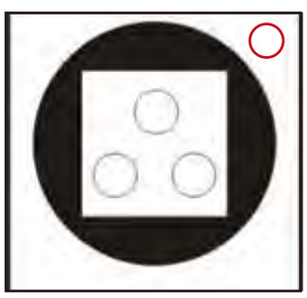
Jingstone Metrology 2D/3D Measuring Softrware

Function	IMI Model				
	P	AF	AF-P	CNC	CNC-P
2D basic geometric measuring	○	○	○	○	○
Element combination measuring	○	○	○	○	○
Form error measuring	○	○	○	○	○
Coordinates Transformation	○	○	○	○	○
Image size marking	○	○	○	○	○
Cross line colored measuring	○	○	○	○	○
Measuring procedure automatic edit/record	○	○	○	○	○
2D points reversing measuring	○	○	○	○	○
Full field window	○	○	○	○	○
Image revealing window	○	○	○	○	○
Drawing window	○	○	○	○	○
Partially zoom in window	○	○	○	○	○
Manual/Auto image captured measuring	○	○	○	○	○
Tolerance input/output pre-setting	○	○	○	○	○
Image and drawing editing	○	○	○	○	○
SPC analysis and graphic drawing control	○	○	○	○	○
Manual focus control	○	○	○	○	○
Auto focus control		○	○	○	○
Laser positioning		○	○	○	○
Numerical illumination control		○	○	○	○
Auto Zoom control				○	○
Automatic CNC programming measuring				○	○
3D basic geometric measuring			○		○
3D actual/virtual measuring by probe			○		○

P：Practical　AF：Autofocus　AF-P：Autofocus+Probe
CNC：CNC-Automatic　CNC-P：CNC-Automatic+Probe

High performance TELECENTRIC LENS

Telecentric autofocus lens



Telecentric lens diagram

Normal lens diagram