## Heavy Duty Soldering Station

# FX-838 <sup>銀</sup>

## Heavy Duty Soldering Iron

Digita

Tip not included













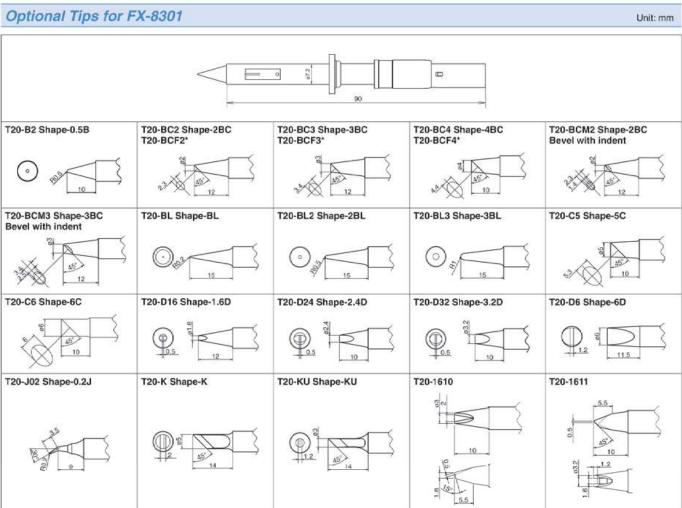








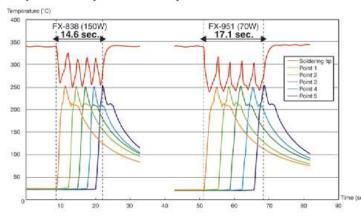
- · High powered 150 W soldering iron
- Best suited for soldering of power-supply boards, heat sinks, and shield cases
- Applicable also to the soldering of multilayer boards with micro components



<sup>\*</sup> These tips are tinned on the soldering surface only.

#### **Features**

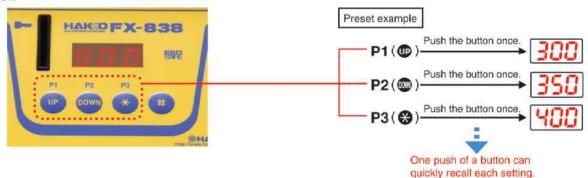
#### Graph of a comparison of the performance of FX-838 and a conventional station



Measurement method	Thermocouples are mounted on the tip and the soldered portion on the board, and the time until the soldered portion reaches 250°C is measured for 5 points.
Board	Bakelite board
Component used	Terminal
Tip shape	Shape-1.6D
Temperature setting	340°C
Solder	Lead-free solder (Sn/Ag/Cu),

#### Temperature preset mode

The temperature preset mode allows you to input three frequently-used temperatures in advance and recall them with one push of a button.



#### Connectable with N2 soldering iron

To improve solder wettability and spreadability



## N<sub>2</sub> Soldering Iron



For further details, see the N2 system (P.46 & P.47).

Packing List		
FX-838	Station, Handpiece (FX-8301), Control card, Power cord, Heat resistant pad, Connecting cable, Iron holder, Instruction manual	
FX-8302	Handpiece, Instruction manual	

### **Specifications**

Model No.	FX-838
Power consumption	158 W
Temperature range	200 to 500°C
Temperature stability	±5°C at idle temperature

#### Station

Output voltage	AC 27 V
Dimensions	110 (W) × 110 (H) × 205 (D) mm
Weight	3.2 kg

#### Soldering Iron

Power consumption	150 W (27 V)	
Tip to ground resistance	<2 Ω	
Tip to ground potential	<2 mV	
Heating element	Ceramic heater	
Cord length	1.2 m	
Total length*	175 mm (with 2.4D tip)	
Weight*	31 g (with 2.4D tip)	

\* Without cord

Model No.	FX-8302
Power consumption	150 W (27 V)
Temperature range	200 to 500°C
Tip to ground resistance	<2 Ω
Tip to ground potential	<2 mV
Heating element	Ceramic heater
Cord length	1.2 m
Total length*	195 mm (with 2.4D tip)
Weight*	41 g (with 2.4D tip and nozzle assembly D)

<sup>\*</sup> Without cord and tube