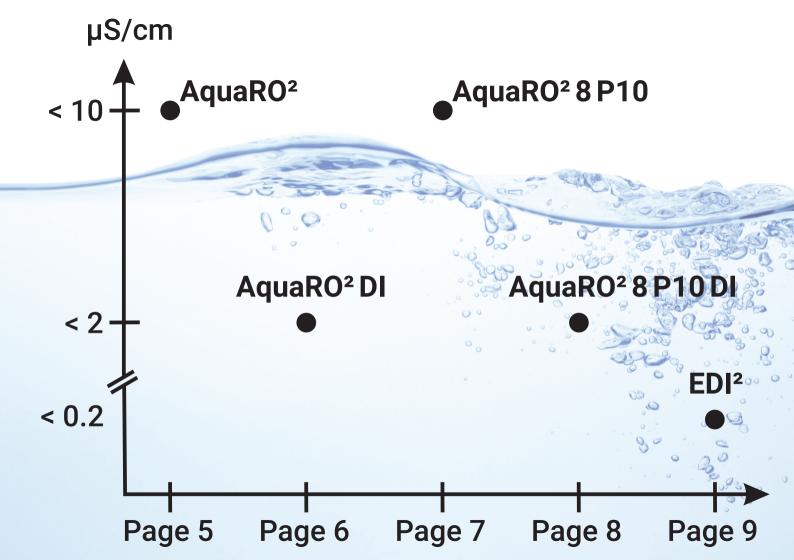
Series of AquaRO² & EDI²

Produces Pure Water in 3 different levels of water quality



The series of AquaRO² and EDI² are designed for the production of pure water (10 μ S/cm to 0.2 μ S/cm) out of tap water.



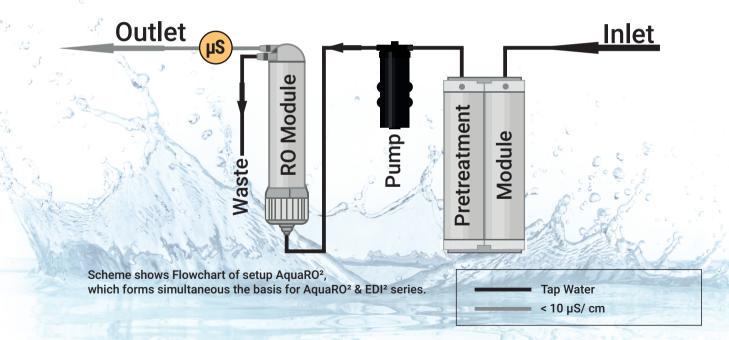
The series of AquaRO², AquaRO²DI and EDI² are based on a reverse osmosis (RO) unit to produce deionised water. The EDI² series further processes the osmosis water by using an EDI cell to get type II water.

The advantages of both series is the flexibility in terms of configuration. A production rate of 8 to 40 L/h in three different degrees of pure water (10μ S/cm to 0.2μ S/cm) is available. Optionally the systems can be equipped with a dispenser and integrated UV reactor. The customer can optinally choose a 35 L or 70 L tank.

All components of the AquaRO² and EDI² series are assembled in an especially designed housing. The systems can be easily opened by removing the side panel to access the spare parts.

Flowcharts of AquaRO² series / Page 5

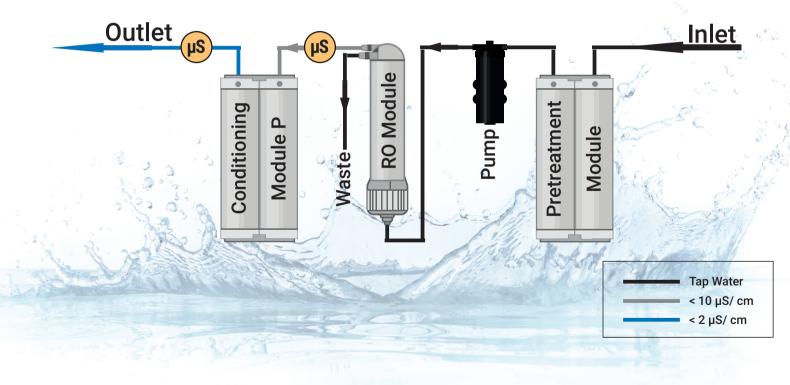
Flowchart of AquaRO²



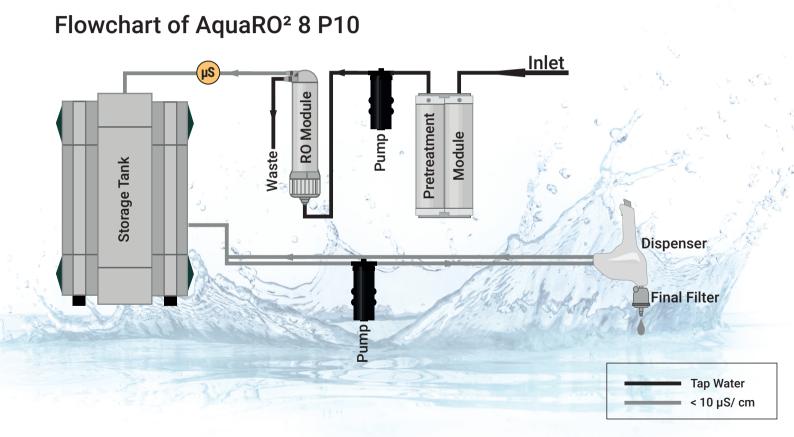
Flowcharts of AquaRO² DI series / Page 6



Flowchart of AquaRO² DI

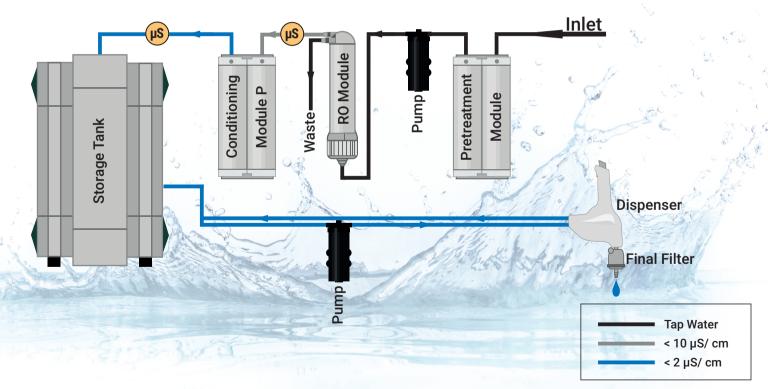


Flowcharts of AquaRO² series / Page 7

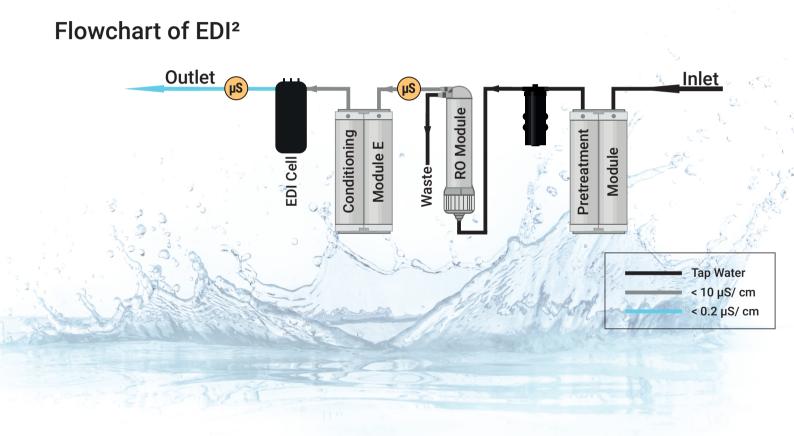




Flowchart of AquaRO² 8 P10 DI



Flowcharts of EDI² series / Page 9





Model	AquaRO ²	AquaRO ² DI	AquaRO ² 8 P10 P10 DI	EDI ²
pure water quality	< 10 µS/cm	< 2 µS/cm; Type II	< 10 µS/cm < 2 µS/cm	< 0.2 µS/cm; Type II
resistivity	> 0.1 MΩ·cm	0.5 MΩ·cm	> 0.1 MΩ·cm > 0.5 MΩ·cm	5 MΩ·cm
total organic carbon (TOC)	< 50 ppb	< 40 ppb	< 40 ppb	< 20 ppb
productivity rate	8 L/h to 40 L/h	8 L/h to 20 L/h	8 L/h	10 l/h to 40 L/h
bacteria	< 50 cfu/mL	< 50 cfu/mL	< 50 cfu/mL	< 10 cfu/mL

dimensions, weight, power (except AquaRO² 40 and EDI² 40): AquaRO² : 504 x 340 x 535 mm, 16 to 20 kg, 110 V - 230 V EDI² : 504 x 340 x 535 mm, > 40 kg, 110 V - 230 V

Feed Water Requirements

Model	AquaRO ²	EDI ²
type of feed water	potable water / tap water	potable water / tap water
feed water conductivity	< 1400 µS/cm	< 1400 µS/cm
inlet pressure	1.5 to 6 bar	< 5 bar
free chlorine	< 0.1 mg/L	< 0.02
Silt Density Index (SDI)	< 3	< 3
рН	3 to 9	3 to 9
temperature	5 to 25 °C	5 to 25 °C
iron / manganese	n. a. / n. a.	< 0.01 mg/L / < 0.01 mg/L
sulfate	n. a.	< 2 mg/mL

The series of AquaRO² and EDI² are available in different configurations with different levels of production rate of pure water. This allows to fit the specific requirements of ultra pure water quality for different applications.

model	Cat. No.	model	Cat. No.	model	Cat. No.
AquaRO ² 10	200-0014	AquaRO ² 10 DI	200-0023	EDI ² 10	250-0064
AquaRO ² 20	200-0018	AquaRO ² 20 DI	200-0024	EDI ² 20	250-0065
AquaRO ² 40	200-0019			EDI ² 40	250-0066
· ·		model	Cat. No.		
		AquaRO ² 8 P 10	200-0016		
		AquaRO ² 8 P10 DI	200-0017		

Options

Softener Unit

Compact system in cabinet including control box for the pretreatment.



additional tank

The series of AquaRO² and EDI² can be equipped with a tank of 35 L or 70 L or individual size and if requested also with an integrated UV lamp.

upgrade with dispenser & UV reactor

Dispenser for controlled taping of water. For AquaRO² 40 and EDI² 40 the system can be additional equipped with an UV reactor to reduce organic contamination.

upgrade volumetric dispensing

UV Reactor

Our dispenser allows the volumetric controlled dispensing of water with an increment of 0.1 L and a tap volume from 0.1 to 99 L. The system prevents overflow of containers and allows to dispense water without supervising.

TOC monitoring (only for EDI²)

The TOC monitoring during production and intermittent measurements during non-use periods allows to check the organics in water continously. The TOC value is measured with a detection limit of 1 ppb and can be shown in the display to monitor organic impurities.

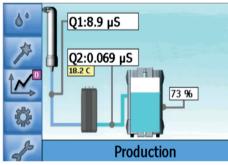


Dispenser

Final Filter

User Interface & Software

Currently recorded data and warning messages will be displayed on the touch screen monitor. The software furthermore supports the user with a self-diagnostic module which reduced service time and costs.



Main Screen: The Software allows the user to see all information to use maintenance tool and track back historical values up to 1 year.



Helping tools to maintain system

mp	INFO	Sensor Q3 7 days
de la	CHART	l
î~,	LOG	0.055 µ6/cm] timeline: 7 days
¢		Graph

Trackable values up to 1 year



Warning of customer in case of over limit and service case

Consumables

Description	Cat. No.
Pretreatment Module ProPak R10	290-0065
Conditioning Module for AquaRO ² DI	190-0086
Conditioning Module for EDI ²	290-0218
Reverse Osmosis (RO) Module	290-0226



Made in Germany, more than 25 years...



membraPure GmbH

Wolfgang-Küntscher-Str. 14, 16761 Hennigsdorf/Berlin, Germany Tel.: +49 3302 - 201 20 0



info@membrapure.de www.membrapure.de