











XIAMEN TOB NEW ENERGY TECHNOLOGY CO., LTD.

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500mm Automatic Slitting Machine For Battery Electrode

This Automatic Slitting Machine (roll slitting) is used for preparing electrode of cylinder batteries and pouch cell battery in production line.

- Item No.:TOB-110BH-600
- Order(Moq):1set
- Payment:L/C,T/T,Western Union,
 Paypal
- Product Origin: China
- Shipping Port:XIAMEN
- Lead Time:7days

Product Detail

500mm Width Roll to Roll Automatic Slitting Machine For Battery Electrode of Cylinder Battery and Pouch Cell

SPECIFICATIONS

This Automatic Slitting Machine (roll slitting) is used for preparing electrode of cylinder batteries and pouch cell battery in production line

- 1 Function:
- 1.1Automatic continuous slitting process
- 1.2 Cutting without burr, adopting cantilever structure, convenient combination tool change.
- 1.3 With gas slip up shaft winding tension of independence, and automatic tension control, winding strip, all operations are all made of the man-machine interface control input, and have joint zone, displacement, quick go, brush, and other functions. It is the intelligent continuous slitting machine
- 1.4 Cutting knife shaft driven by servo motor, servo motor drive respectively under the knife and the knife, difference between cutting, cutting and sheet deformation is small, without a ripple
- 1.5 Cutting speed is high, basically around 35 m/min
- 1.6 With PLC control winding rolling device.
- 1.7 Stepless speed servo motor control system, and implement parts synchronization.

| Model | Automatic Slitting Machine TOB-110BH-600 |
|--------------------------|---|
| Source voltage | 380V/50Hz/Three phase. Customized according country request |
| Power | 4KW |
| Warranty | One year limited warranty with lifetime support |
| Compressed air | 0.6MPa with 0.04 M3/min flow |
| Cutting materials | 50-300um thickness battery electrode made by 9-30um aluminum foil or copper foil with coating, rolling press. |
| Unreeling mode | Uniaxial passive unreel, automatic correction, constant tension control |
| Material roller size | Max Dia500*Width500mm |
| Max cutting width | ≤520mm |
| Reel and Unreel roller | Slip gas rose axis with diameter 76.2mm(3 inches) |
| Reel and Unreel weight | 150~300kg |
| Cutter knife diameter | φ130mm |
| Cutting burr | ≤10µm without Without a ripple |

| Machine roller width | 650mm |
|----------------------|------------------------------------|
| Machine speed | 50m/min, continuous and adjustable |
| Cutting accuracy | ±0.1mm |
| Dimension (L*W*H) | 1800*1800*1600mm |
| Weight | 2000kg |

BATTERY SEMI-AUTO ELECTRODE SLITTING MACHINE PIC



