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## UP-6175A Fully Automatic Open Mill



## Introduction:

The fully automatic open mill is suitable for plasticizing and dispersing high temperature materials, masterbatch, PVC, plastics and pigments. The two roll open mill adopts special mould for electric heating, the two roll mirror is chrome plated, the temperature is even, the gap between rolls can be adjusted with the safety protection device of the machine, which has good dispersivity, light and easy use.

## Application:

Electric Heating Lab Rubber Two Roll Mixing Mill Mainly used in PVC, plastic and its products, polyolefin, film, coil, profile production and polymer blending, pigments, masterbatch, stabilizers, stabilizers and other industries, its main purpose is to test the raw materials after mixing, its physical changes, contrast. Such as: color dispersion, light transmission, the gloss of the surface of the material, its strength, plasticity, hardness and so on.

## Technical parameters:

Temperature range normal temperature $\sim 300^{\circ} \mathrm{C}$

| Temperature <br> controller | PLC programmable color touch screen display, which can set and display <br> the temperature, distance, revolution and other process parameters of the <br> roller |
| :--- | :--- |
| Temperature accuracy | $\pm 3^{\circ} \mathrm{C}$ |
| Heating method | Electric heating / water cooling |
| Heating medium | Heating rod |
| Heating time | about 40min at room temperature $\sim 200^{\circ} \mathrm{C}$ |
| Revolving ratio | $1: 1.27$ |
| Roller size | $\emptyset 150 \times \mathrm{L} 320 \mathrm{~mm} / \emptyset 160 \times \mathrm{L} 320 \mathrm{~mm}$ |
| Roller spacing | adjustable from 0.05 to 8 mm |
| Speed | Constant speed $/$ speed regulation (optional) |
| Power | 8 KW device |
| Volume | $1200 \times 530 \times 1450(\mathrm{~W} \times \mathrm{D} \times \mathrm{H}) \mathrm{mm}$ |
| Power | $3 \Phi$, AC380V, 26 A three-phase five-wire (customer-owned power supply |
| port $)$ |  |
| Weight | about 375 kg |
| Safeguard | Pull rod parking, knee top reversing and other security devices |

