

UP-6170F Manual Silicone Rubber Plate Compression Instrument



Instruction:

This machine is used to detect the impurities of plastic materials, PVC and other materials to determine its quality. The sample was placed in a mold and the raw material was shaped by high temperature and pressure. The cast test piece is placed on the matte glass of the observation drawer, through the light from the bottom up, the impurities on the test piece can be clearly seen to determine the impurity content of the rubber material for testing, as a large number of factories The basis of production ingredients.

Technical parameter:

| Capacity | 20T,30T-,50T (Per request) |
|-------------------|--|
| Temperature range | normal temperature ~ 300 ° C |
| Controller | optional electrical control and PLC programmable control |

| Vulcanization timing | 0.1S ~ 99M ~ 9.9H |
|------------------------|--|
| Heating method | electric heating module |
| Temperature | ± 2 ° C |
| accuracy | |
| Hot pressing plate | 200×200mm |
| Cold pressing | 220×220mm |
| plate | |
| Platen distance | 60mm |
| Plate material | SKD chrome molybdenum alloy |
| Platen hardness | HRC50~60 |
| Plate surface | mirror chrome |
| Platen number | single layer |
| Cooling system | none |
| Oil pressure system | GPY oil pump drives high-performance electro-hydraulic with non-resistance cylinder to perform equal-rate control mode, which can preset first and second pressure and time. |
| Cylinder stroke | Max 200mm |
| Pressure table | $0 \sim 350 \text{kg} / \text{cm}^2$ |
| Power | 10.6HP |
| Volume | 350*350 |
| $(W\times D\times H)$ | |
| Power source | 3φ, AC380V, 20A three-phase five-wire |
| Weight | about 117kg |