

ELECTRO-MAGNETIC / EDDY CURRENT COATING THICKNESS METERS

Exclusive probes for SWT series



Fe-2.5 Fe-0.6Pen Fe-10



NFe-2.0 NFe-5 NFe-8

- Separate-interchangeable probes available with a main unit.
- Selections of probe for ferrous (electro-magnetic) or non-ferrous (eddy current) substrate depending on a measuring object.
- Capability of selections probe like high-stable probe to measure minute piece objects or alike depending on applications and a measurement range.

Specifications of SWT (Fe probes)

Models	Fe-2.5×1/2.5L	Fe-2.5LwA	Fe-0.6Pen
Methods		Magnetic inducing type	
Ranges	0∼2.50mm		0~600μm
Display resolutions	1μm : $0\sim$ 999μm switching to 0.1 μm : $0\sim$ 400μm		1μm : $0\sim600$ μm switching to 0.1 μm : $0\sim400$ μm 0.5 μm : $401\sim500$ μm

	0.5μm: 400~500μm 0.01mm: 1.00~2.50mm		
Accuracies (perpendicularly testing on flat face)	$0\sim100\mu m$: ±1 μm or ±2% the reading value $101\mu m\sim2.50mm$: ±2% $0\sim100\mu m$: ±1 μm or ±2% the readin $101\mu m\sim600\mu m$: ±2% the reading value	g value	
Probes	One point contact constant pressure type, V cut 2.5: φ15×47mm 2.5L: 18x23x67mm	One point contact constant pressure type, Measuring part: About 20x57mm Total Length: about 550~ 1,540mm (flexible)	One point contact constant pressure type, V cut φ5.6x92.2mm
	V type probe adaptors × 2 /Non	Non	
Accessories	Standard thickness, Zero plate for testing (Fe)	Standard thickness, Zero plate for testing (Fe) Carrying case	Standard thickness, Zero plate for testing (Fe)
Measuring objects	Coating, lining, thermal spray films, plating (except electrolyte nickel plating) etc. on magnetic metal substrate like iron, steel.	Coating, lining, plating on high/hard-to-reach/remote place on magnetic metal substrate like iron, steel.	Coating, lining, plating on a narrow/small place and part substrate like iron, steel.

- %1. Probes are heat-resistant (about 200°C) . (F e -2..5)
- $\times 2$. V type probe adaptors (3 kinds: less $\Phi 5$, $\Phi 5 \sim 10$, $\Phi 10 \sim 20$) can be used with Fe-2.5.

Models	Fe-10	Fe-20	
Methods	Magnetic inducing type		
Ranges	0∼10mm	0~20mm	
Display resolutions	1μm : 0~999μm 0.01mm : 1~10mm	$1\mu m: 0\sim999\mu m$ $0.01mm: 1\sim5mm$ $0.1mm: 5\sim20mm$	
Accuracies (perpendicularly testing on flat face)	$0\sim3\text{mm}$: $\pm(5\mu\text{m} + 3\% \text{ the read value})$ Over or 3.01mm: $\pm3\%$ the read value		
Probes	One point contact constant pressure type, V cut φ18x47mm	One point contact constant pressure type, V cut $\phi 35x55\text{mm}$	
Accessories	Standard thickness, Zero plate for testing (Fe)		
Measuring objects	Relatively thicker objects	Thick objects	

Probe must be ordered separately.

Specifications of SWT (NFe probes)

Models	NFe-2.0 × 1 /2.0L	
Methods	Eddy current type	
Ranges	0~2.00mm	
Display resolutions	$1 \mu m: 0 \sim 999 \mu m$ switching to $0.1 \mu m: 0 \sim 400 \mu m$ $0.5 \mu m: 400 \sim 500 \mu m$ $0.01 mm: 1.00 \sim 2.00 mm$	
Accuracies (perpendicularly on flat face)	$0\sim100\mu m:\pm1\mu m$ or $\pm2\%$ the read value $101\mu m\sim2.00mm:\pm2\%$	
Probes	One point contact constant pressure type, V cut 2.0: φ15×47mm 2.0L: 18x22x57mm	
	V type probe adaptor × 2/Non	
Accessories	Standard thickness, Zero plate for testing (NFe)	
Measuring	Insulated films on non-Magnetic metal substrates like aluminum, cupper	
objects	Relatively general use objects	

Probe must be ordered separately.

- %1. Probes are heat-resistant $\mbox{ (about 200 °C)}$. ($N\ F\ e\ \mbox{-}2.0)$
- $\times 2.~V$ type probe adaptors ~ (3~ kinds : less $\Phi 5, \Phi 5 \sim 10, \Phi 10 \sim 20)~$ can be used with NFe-2.0.

Models	NFe-0.6	NFe-5	NFe-8
Methods	Eddy current type		
Ranges	0~600μm	0~5mm	0~8mm
Display resolutions	1μm: 0~600μm switching to 0.1μm: 0~400μm 0.5μm: 400~500μm	1μm: 0~999μm 0.01mm: 1~5mm	1μm: 0~999μm 0.01mm: 1~8mm
Accuracies (perpendicularly on flat face)	$0\sim100$ μm : ±1 μm or $\pm2\%$ the read value 101 μm ~600 μm : $\pm2\%$	$0{\sim}3\text{mm}$: $\pm(5\mu\text{m} + \pm3\%$ the read value) Over or 3.01mm: $\pm3\%$ the read value	$0\sim3$ mm : $\pm(5\mu m + \pm3\%$ the read value) Over or 3.01mm : $\pm3\%$ the read value
Probes	One point contact constant pressure type, φ13×45.5mm	One point contact constant pressure type, V cut $\varphi 20.4 \times 47.1 \text{mm}$	One point contact constant pressure type, V cut ϕ 35×59mm
	Non		
Accessories	Standard thickness, Zero plate for testing (NFe)		
	Insulated films on non-Magnetic metal substrates like aluminum, cupper		

Measuring objects	like aluminum, cupper for high stability for narrow bar, tube, minute pieces	Relatively thick objects	Relatively thick objects
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